



D4980-1 DOUBLER

DETAIL B

B3-1

RELEASED
2014-06-11

NOTES:

- 1) MATERIAL: 7075-T6 (OR T62) ALUMINUM SHEET, 0.125 in (3.18 mm) THK
PER AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209 OR
PER QQ-A-200/12 (REF DART SPEC M7075T6S)
- 2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK,
PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4980-1", REVISION, BATCH NUMBER AND
DATE OF MANUFACTURE, USING AN X-TENSION STAMP, PER QSI 044 METHOD 6.2
- 7) WEIGHT: 0.05 lbs (0.02 kgs)
- 8) UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL FILE: D4980-1-c.IGES

APPROVED

C	REVISE NOTE 6) (ZN A8-1)	AK	14.06.05
B	REVISED D4980-1 TO ADD SLOT (ZN B4-1)	AK	14.04.06
A	NEW ISSUE	DC	13.11.13
REV.	DESCRIPTION	BY	DATE
DESIGN	DC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	HS	DRAWING NO.	REV. C
MFG. APPR.	JLM	D4980	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	DOUBLER	NTS
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